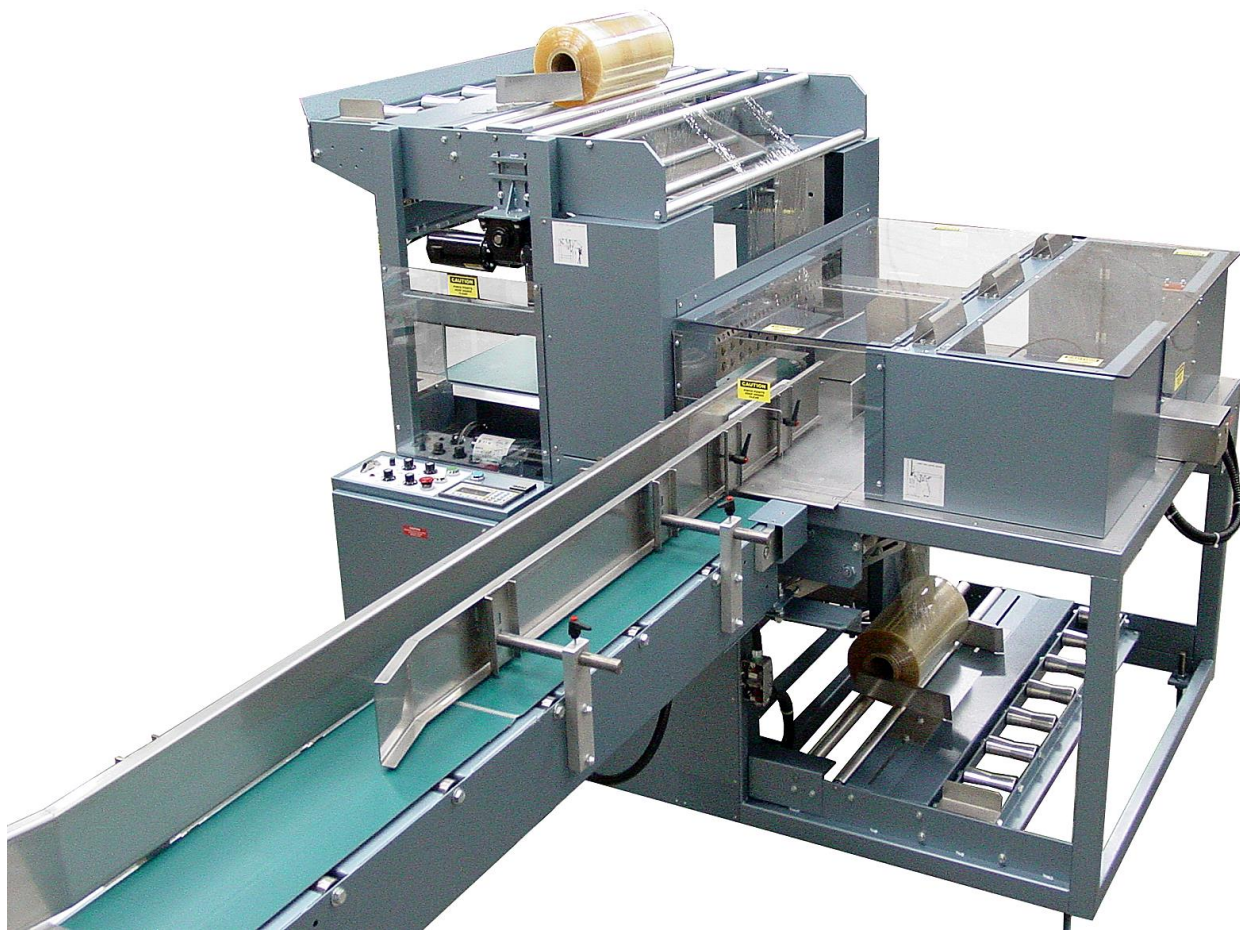


RASW 30 AUTOMATIC PNEUMATIC SLEEVE WRAPPER



GENERAL DESCRIPTION

The RASW 30 machines are fully automatic sleeve wrapping machines. They are built on a tubular steel frame with complete panelling and guards for maximum safety.

The right angle infeed conveyor allows the product to be fed manually or automatically from the customer's conveyor system. The product then travels forward to a positioned stop plate. When the product is sensed, the pusher cycles moving the package through the film web onto the rear discharge conveyor. The sealing cycle is then activated automatically. After the seal has been made and the sealing head is opening, the conveyors will start up, moving the package down the conveyor to provide room for the next package.

The sealing head is pneumatically operated. The sealing head employs a safety system which stops the cycle if any obstruction is encountered before the head is fully closed. The open height of the head can be adjusted to suit various package heights. Both the speed and the length of run of the conveyors can be controlled. This feature allows unstable packages to be handled with relative ease.

Both the upper and lower film systems are power assisted and can be adjusted to increase or decrease the required film web tension. In addition, both drives are surface unwind and the speed of each can be controlled independently.

Speeds of up to 22 packages per minute can be achieved. However, normal speeds would be 18-20 per minute.

The machine is supplied with four levelling feet which can be adjusted to provide a discharge conveyor height of between 36-38 inches.

Distributed By:

SPECIFICATIONS

Sealing Head

Opening	15 inches.
Film Size	12" diameter X 30" or 40" length.
Seal Head	Hot Knife system with digital temperature controller

Safety Features

A safety circuit will cause the sealing head to return to the open position if any obstruction is encountered during the down stroke, and the cycle will end.

Options

Extended infeed and discharge conveyors.
Increased jaw opening.

Electrical

Control functions are provided by a programmable controller with solid state heating control of sealing head.

All units are Electrical Safety Authority approved by special inspection.

Pneumatic

75 P.S.I. @ 2-3 C.F.M.

Power Requirements

220 Volt 3 Phase 15 Amps 60 Hertz.

Overall Dimensions

Approximately 54" wide (+ 72" infeed conveyor) 86" long and 70" high